

NAFLIC

National Association For Leisure Industry Certification

Standards & Related Documents Committee

TECHNICAL BULLETIN — JULY 2008

354. Advice for content of Non Destructive Examination (NDE) Schedules

The committee offers the following advice to members who write NDE schedules, formally known as Non Destructive Testing (NDT) Schedules.

The change from NDT to NDE reflects the new terminology used in current guidance and standards.

The schedule should include but not be limited to the following detail:-

1. A simple description of the component or structure identified as requiring NDE.
2. A photograph, diagram or reference to drawing number of the component or structure.
3. A description of the critical areas and type of defects that are sought.
4. Details of the preparation required prior to NDE e.g. required access, degreasing and paint removal.
5. Method and frequency of NDE technique to be used.
6. Acceptance criteria for the NDE.

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