



NUMBER: B404R1115-0

DATE: DEC. 4, 1992

SUPERSEDES:

SERVICE BULLETIN

Effective Serial Number: 403-00191 thru 403-01292
404-00192 thru 404-00492
405-00192 thru 405-00292

Ride: 28' CARROUSEL w/Pedestal Subject: Horse Step Shield
36' CARROUSEL w/Pedestal Installation
50' CARROUSEL w/Pedestal

Chance Rides, Inc. has become aware that a possible pinch point exists between the horse step and the horse pedestal on the CARROUSEL amusement rides listed above. Chance Rides, Inc. has developed a kit that when properly installed will shield the horse pedestal.

Chance Rides, Inc. requires all owners of the above listed CARROUSELS to order the specific horse step shield kit, as defined below. Follow the installation instructions in this bulletin and return the Certification Of Compliance within 15 days from receipt of kit. Each kit contains all necessary parts to rework the ride for which the particular kit is intended. Kits are available at no charge if ordered within 90 days of the date on this bulletin.

Kit number K403R1115-0 (28' CARROUSEL)

| <u>Item No.</u> | <u>Part Number</u> | <u>Description</u> | <u>Quantity Required</u> |
|-----------------|--------------------|------------------------|--------------------------|
| 1 | 36675000 | Shield | 18 |
| 2 | 66408000 | 1/2 Self-tap #10 Screw | 108 |
| 3 | 68529800 | 3/16 SAE Washer | 108 |

Kit number K404R1115-0 (36' CARROUSEL)

| <u>Item No.</u> | <u>Number</u> | <u>Description</u> | <u>Quantity Required</u> |
|-----------------|---------------|------------------------|--------------------------|
| 1 | 36675000 | Shield | 30 |
| 2 | 66408000 | 1/2 Self-tap #10 Screw | 180 |
| 3 | 68529800 | 3/16 SAE Washer | 180 |

Kit number K405R1115-0 (50' CARROUSEL)

| <u>Item No.</u> | <u>Part Number</u> | <u>Description</u> | <u>Quantity Required</u> |
|-----------------|--------------------|------------------------|--------------------------|
| 1 | 36675000 | Shield | 60 |
| 2 | 66408000 | 1/2 Self-tap #10 Screw | 360 |
| 3 | 68529800 | 3/16 SAE Washer | 360 |

All work must be performed by qualified personnel, capable of understanding the function of the parts and their proper installation.

NOTICE

Use only those components authorized, specified or provided by Chance Rides Inc.

Chance Rides, Inc. SPECIFICALLY DISCLAIMS MY LIABILITY for losses associated with any unauthorized alterations and/or modifications or additions and installations of unauthorized components.

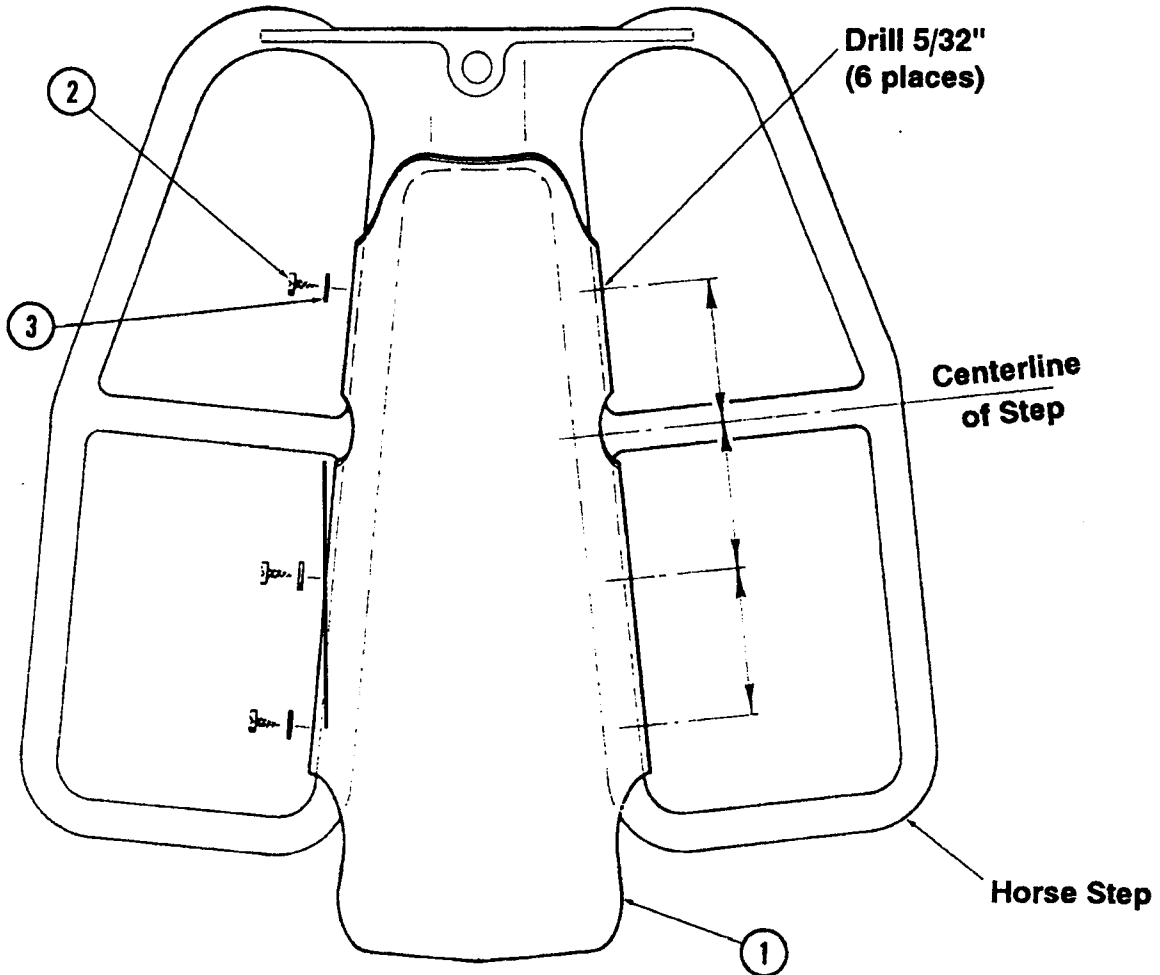


ILLUSTRATION A

INSTALLATION INSTRUCTIONS

1. Align the shield on the back side of the horse steps as shown in Illustration B.
2. Using a 5/32 inch drill bit, drill 6 holes into the horse step to a depth of 1/2 inch as shown in Illustration A, use shield as template.
3. Attach the shield (Item 1) to the horse step with 6 SAE washers (Item 3) and 6 #10 self-tapping screws (Item 2).

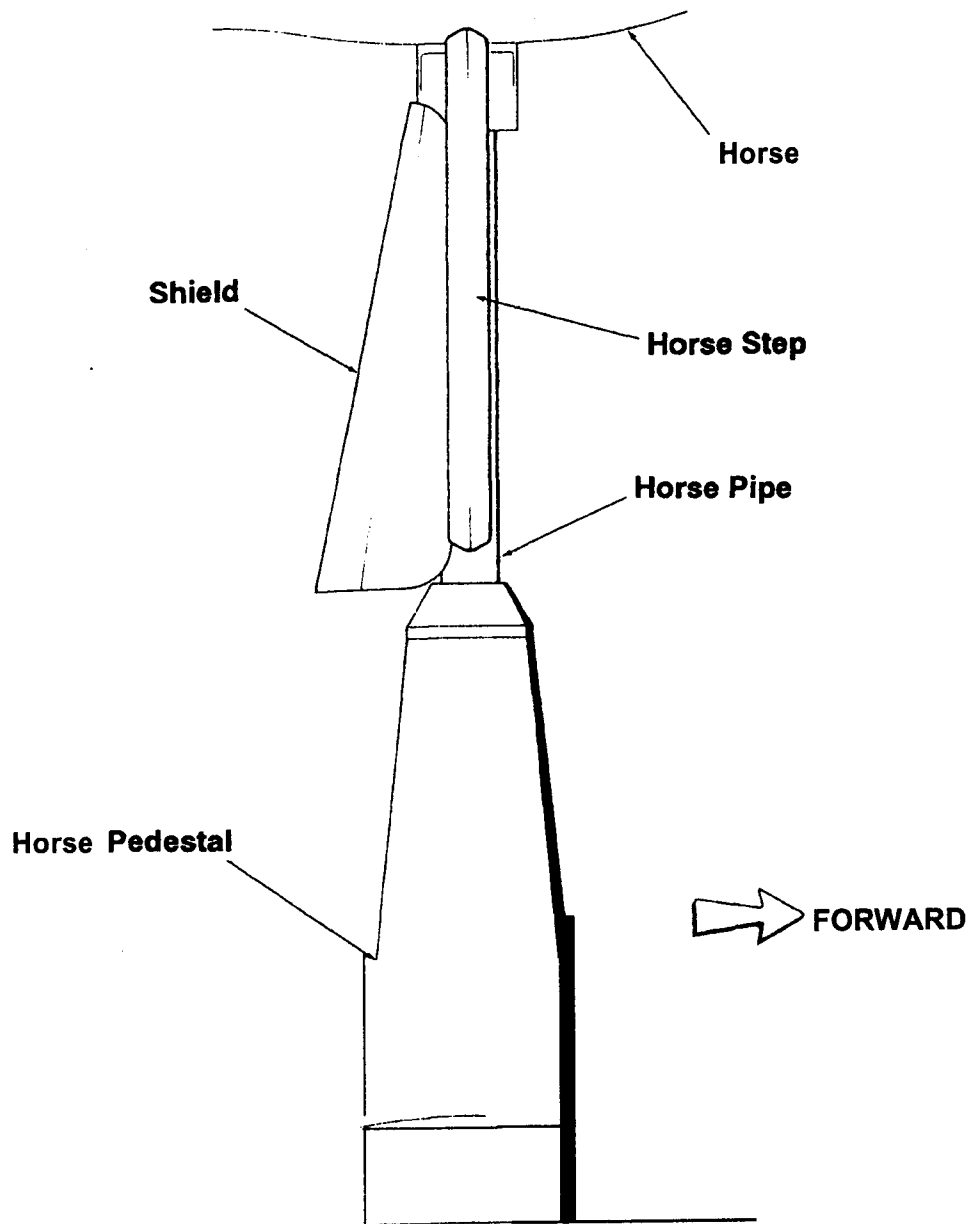


ILLUSTRATION B