



NUMBER: B404R1136-0

DATE: AUG. 20, 1993

SUPERSEDES:

SERVICE BULLETIN

Effective Serial Number: All Units - Chance Rides, Inc.
(Except 389-01086 through 38903092)

All Units - Chance Manufacturing Co., Inc.
(except 73-2815; 76-2843; 78-2853; 78-2855;
79-2860 and 81-4806 through 85-4809)

Chance Rides, Inc. SPECIFICALLY DISCLAIMS ANY
LIABILITY for losses associated with rides
produced by Chance Manufacturing Company, Inc.

Ride: 28' CARROUSEL
36' CARROUSEL
50' CARROUSEL

Subject: HORSE HOOK

Chance Rides, Inc. has designed a new style horse hook which is being used on all current production model CARROUSEL amusement rides. This hook will also be used as a replacement part for all CARROUSELS listed above. To determine when a horse hook must be replaced, refer to Chance Rides, Inc. Service Bulletin number B389R1068-A or the CARROUSEL owner/operator's manual.

The new style horse hook is an investment casting which can be identified by the two vertical slits on the hook base which allows it to clamp around the horse pole. This new horse hook is held to the horse pole by a hex head capscrew and locknut as opposed to a rivet, as used with the old style horse hook.

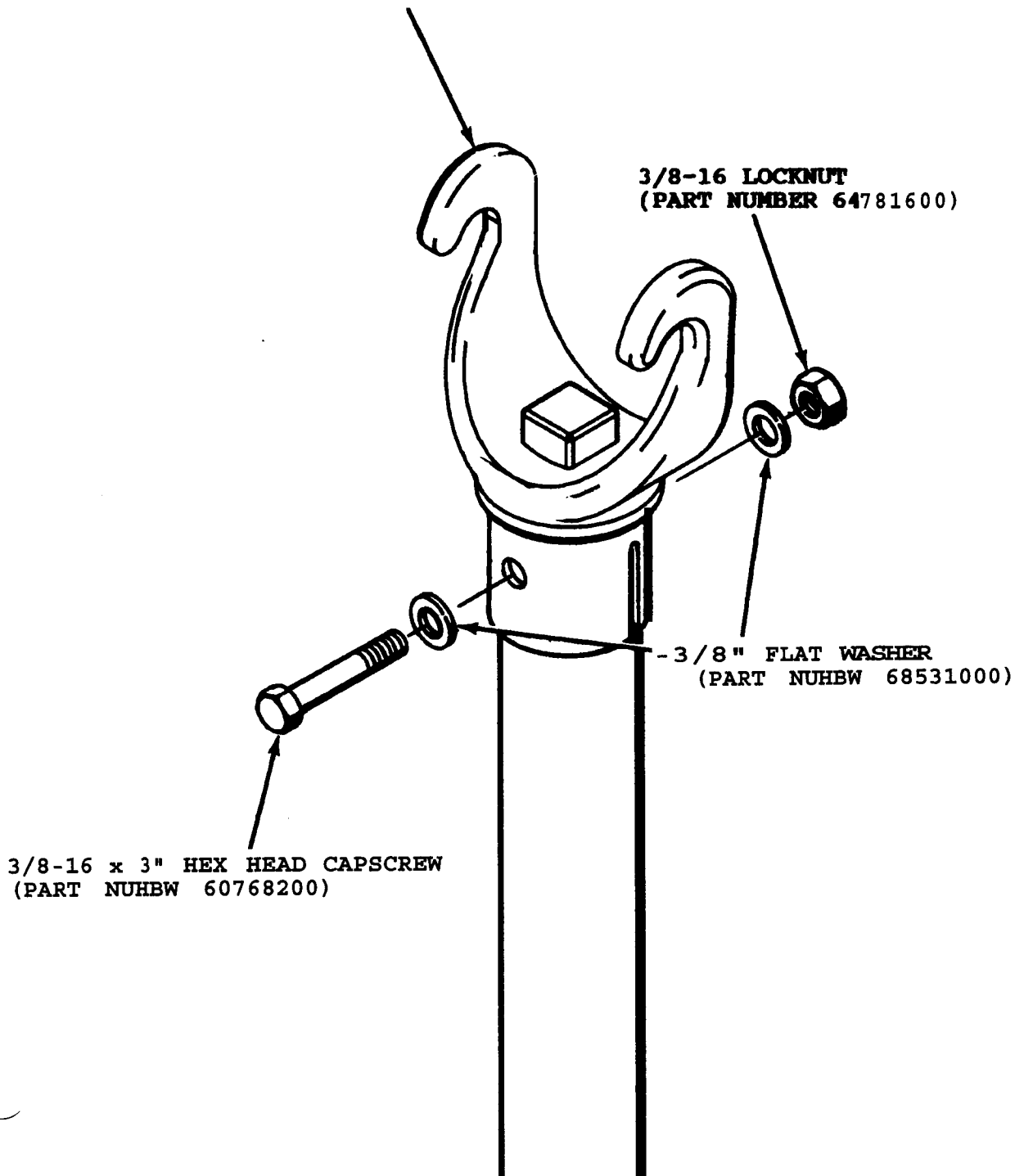
NOTE: Since horse hooks wear independently of each other, they may be replaced individually. Chance Rides, Inc. requires only those hooks not meeting the manufacturer's specifications be replaced at any one time. Therefore, it is acceptable for both the new style and the old style horse hook being utilized on the same unit at the same time.

REPLACEMENT HOOK FOR 28' CARROUSEL WITH
SERIAL NUMBER 403-00191 AND ON
(PART NUMBER 21445500)

REPLACEMENT HOOK FOR 36' CARROUSEL WITH
SERIAL NUMBER 404-00192 AND ON
(PART NUMBER 21445500)

REPLACEMENT HOOK FOR 50' CARROUSEL WITH
SERIAL NUMBER 405-00191 AND ON
(PART NUMBER 21445500)

REPLACEMENT HOOK FOR ALL OTHER CARROUSELS
LISTED ON THE FRONT OF THIS BULLETIN
(PART NUMBER 33424000)



3/8-16 LOCKNUT
(PART NUMBER 64781600)

3/8" FLAT WASHER
(PART NUHBW 68531000)

3/8-16 x 3" HEX HEAD CAPSCREW
(PART NUHBW 60768200)