



**CHANCE RIDES, INC.**  
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Bulletin No:	P408R1232-0
Release Date:	November 10, 1999
Effective Date:	November 10, 1999
Supersedes:	N/A
Completion Date:	N/A
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# NOTIFICATION

Ride Manufacturer: CHANCE RIDES, INC.      Affected Production Dates: 1/31/96 through 4/1/99

Ride Name: CHAOS      Affected Serial Nos.: 408-00196 through 408-04399

Model No.: 408

Abstract of Issue:  
Sweep Insert Panel Mounting Channels

Reason For Release:  
Chance Rides, Inc. has become aware that the sweep insert panel mounting channels on the CHAOS amusement ride can wear after years of operation. If the wear becomes severe, the panel can separate from the ride, causing possible damage to the ride or injury to the passengers and/or bystanders. The mounting channels can be replaced if wear is found during regular inspections of the ride.

Action to be Taken:  
Chance Rides, Inc. has re-designed the sweep insert mounting channels. The new design is made of stainless steel, to provide longer service life and reduced maintenance costs.

Owner/operators of the above noted amusement rides can make this product improvement at their option. Order Kit number K408R1232-0, which contains all parts necessary to rework one complete ride. Install the kit using the instructions provided in this bulletin.

All work must be performed by qualified personnel, capable of understanding the function of the parts and their proper installation.

## NOTICE

Use only those components authorized, specified or provided by Chance Rides, Inc.

Chance Rides, Inc. SPECIFICALLY DISCLAIMS ANY LIABILITY for losses associated with any unauthorized alterations and/or modifications or additions and installations of unauthorized components.



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Ride Manufacturer: CHANCE RIDES, INC.      Affected Production Dates: 1/31/96 through 11/1/99

Ride Name: CHAOS      Affected Serial Nos.: 408-00196 through 408-04799

Model No.: 408

**Detail of Issue**

Kit number K408R1232-0 contains the following:

<u>Part Number</u>	<u>Component</u>	<u>Quantity</u>
408-271-001	SWEEP INSERT MOUNTING CHANNEL	18
408-271-003	SWEEP INSERT MOUNTING CHANNEL	18
408-271-005	SWEEP INSERT MOUNTING CHANNEL	18
66166200	MONOBOLT (3/16 x 7/16 Steel)	180

**NOTE:** The above parts can also be ordered individually as replacement parts. The old design parts are no longer available.

**INSTALLATION INSTRUCTIONS**

1. Drill out the existing rivets to remove the old mounting channels. Discard the channels.
2. Locate the new channels as shown in the same positions as the channels which were removed.
3. Attach the new channels with the fasteners provided with the kit.

