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DATE: July 17, 1989

SUPERSEDES:

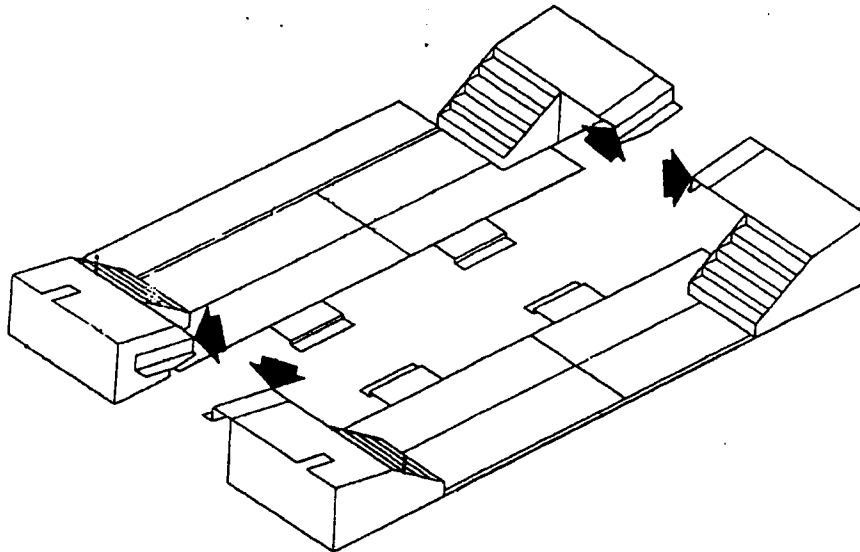
SERVICE BULLETIN

Effective Serial Number: All Units

Ride: GIANT GONDOLA WHEEL
(Portable Model Only)

Subject: Floor Rework

The GIANT GONDOLA WHEEL is equipped with, floor extensions in the passenger loading areas. When wind conditions cause the gondolas to swing, they can contact the floor sections shown below.



A rework has been designed to provide additional clearance between the gondolas and these floor sections. CHANCE RIDES, INC. REQUIRES ALL OWNERS OF PORTABLE MODEL GIANT GONDOLA WHEEL AMUSEMENT RIDES TO PERFORM THIS REWORK.

Use the procedure on the reverse side of this bulletin for the rework. Return the attached Certification Of Compliance within fifteen (15) days from receipt of this bulletin.

All work must be performed by qualified personnel, capable of understanding the function of the parts and their proper installation. If there are any questions regarding the instructions or this rework, contact the CHANCE CUSTOMER SERVICE DEPARTMENT.

REWORK INSTRUCTIONS

All work must be performed by competent, qualified mechanics, capable of understanding the function of the parts and their proper installation. If there are any questions regarding the instructions or this rework, contact the CHANCE CUSTOMER SERVICE DEPARTMENT.

1. Remove the four floor sections shown on the previous page.
2. Mark the floor and cut as shown. Cut through the aluminum tread plate and the steel tubing.
3. Remove enough rivets to separate the aluminum tread plate from the steel tubing in the cut area. Weld a $1/8 \times 1-7/8$ bar to cover the cut area completely.
4. Paint the repaired area and rivet the tread plate in place.
5. Repeat the procedure for the other three floor sections.

