



CHANCE RIDES, INC.
4219 Irving
Wichita, KS 67277-2328
U.S.A.
Phone: 1-800-242-6231 • FAX: 1-316-942-7416
Website: www.rides.com
E-mail: rides@rides.com

Bulletin No:	B414R1252-0
Release Date:	June 15, 2001
Effective Date:	June 15, 2001
Supersedes:	N/A
Completion Date:	July 15, 2001
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SERVICE BULLETIN

Ride Manufacturer: CHANCE RIDES, INC.

Affected Production Dates: Prior to May, 2001

Ride Name: INVERTER - Portable Model

Affected Serial Nos.: Prior to Ride Serial No. 414-03201

Model No.: 414

Abstract of Issue:

Slewing Ring and Drive Gear Lubrication and Inspection

Reason For Release:

Chance Rides, Inc. has become aware of the difficult access to the main drive gear and pinions for lubrication and inspection of these components (refer to the *INVERTER Service Manual*, and Chance Rides Service Bulletin B414R1245-A). Proper lubrication and inspection at the specified intervals are necessary to obtain satisfactory service life and safe operation of these components.

Modification of the existing gear guard will improve access to this area and reduce the possibility of objects becoming lodged in the gear teeth.

Action to be Taken:

All owner/operator's of the above noted INVERTER amusement rides are required to modify the gear guard as described in this bulletin.

All work must be performed by qualified personnel, capable of understanding the function of the parts and their proper installation.

NOTICE

Use only those components authorized, specified or provided by Chance Rides, Inc.

Chance Rides, Inc. **SPECIFICALLY DISCLAIMS ANY LIABILITY** for losses associated with any unauthorized alterations and/or modifications or additions and installations of unauthorized components.



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Detail of Issue

Modification Instructions

1. Remove gear guard from the ride.
2. Mark and cut out the areas indicated by dotted lines in the illustration.
3. Install the modified gear guard on the ride.

