



NUMBER: B387R1078-0

DATE: MAY 16, 1990

SUPERSEDES: B72-0238-00

SERVICE BULLETIN

Effective Serial Number: All Units - Chance Rides, Inc.
All Units - Chance Manufacturing Co., Inc.

Chance Rides, Inc. SPECIFICALLY DISCLAIMS ANY
LIABILITY for losses associated with rides
produced by Chance Manufacturing Company, Inc.

Ride: SEA DRAGON

Subject: Lap Bar Adjustment

Chance Rides, Inc. requires all owners of SEA DRAGON amusement rides to inspect the lap bars for proper adjustment. If the lap bars are not adjusted properly cracks can develop adjacent to the weld joining the stainless steel lap bar to the main cross tube, as shown, as point "A" in the following illustration. If upon inspection it is found that the lap bars are out of adjustment, they must be inspected at both ends at point "A" for small cracks adjacent to the weld on the cross tube or the stainless steel tube. Report any cracks to Chance Rides, Inc.

Inspect the release of each lap bar to see that it does not slam into the "UP LOCK" position when released. Proper adjustment releases the bar from the "DOWN LOCK" position and lifts it upward so that it stops at approximately 45 degrees as shown in "C" allowing the passengers to move it on into the "UP LOCK" position.

Remove the left hand seat cover, "when sitting in the seat", to gain access to the return spring for adjustment.

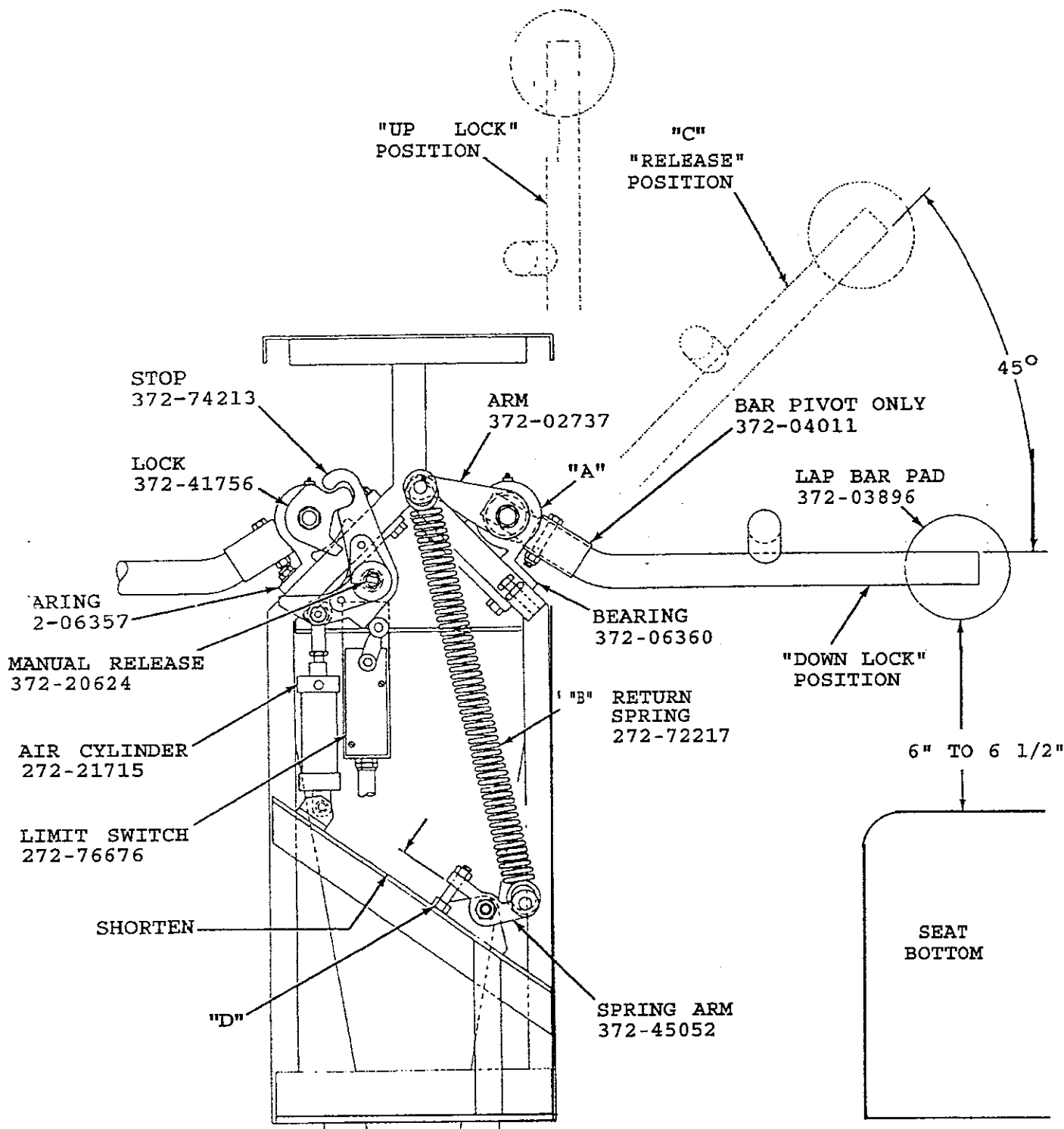
Shorten the length of the stop bolt "D" to reduce the tension on return spring "B" until release of the lap bar is reduced so that it does not move directly into "UP LOCK" but swings up and settles at approximately 45 degrees as shown at "C".

All work must be performed by qualified personnel, capable of understanding the function of the parts and their proper installation.

NOTICE

Use only those components authorized, specified or provided by Chance Rides, Inc.

Chance Rides, Inc. SPECIFICALLY DISCLAIMS ANY LIABILITY for losses associated with any unauthorized alterations and/or modifications or additions and installations of unauthorized components.



INSPECT FOR CRACKS AT "A"