

	<b>Issuing Entity:</b> <b>I E Park s.r.l.</b> Via Don P. Borghi 3 – 42043 Gattatico – Italia  - Tel. ++39-0522-678526 - Fax ++39-0522-678750 - web site: www.iepark.com	<b>Bulletin No: 01-2014</b>
		<b>Release Date: 2014-02-12</b>
		<b>Effective Date: 2014-02-12</b>
		<b>Supersedes: none</b>
		<b>Completion Date: Urgent</b>
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# SAFETY ALERT

<b>Ride Manufacturer: I.E. Park s.r.l.</b>	<b>Affected Production Dates: 2003 to 2012</b>
<b>Ride Name: Roller Coaster JR 30</b>	<b>Affected Serial Nr:</b> 10AC 0001 year 2003 10AC 0002 year 2005 10AC 0003 year 2010 10AC 0005 year 2012
<b>Model Number: 10AC</b>	
<b>Abstract of issue:</b> Potential initial crack in the main support shaft of wheel boogie (see details below in the figure)	
<b>Reason For Release:</b> A failure occurs in one shaft wagon of a train. Reasons under investigation. For prudence it's necessary an urgent inspection and NDT	
<b>Action To Be Taken: (Inspection, Modification, Replacement, NDT, Order Parts, Manual Revision, Procedural Change, etc.)</b>  Urgent unscheduled Inspection and NDT on 100% of the wheel boogie main supports. It's necessary to conduct the following NDT tests by qualified personnel: UT Ultrasonic Test MT Magnetic Particle-Test.  In addition particular attention to check the regular wear of the wheels, as per paragraph 6.11 of the Operation Manual. We remind the planned regular inspection and maintenance as per Operation manual Chapt. 6, in particular, but not limited to, paragraph 6.9.7.	



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**Detail of Issue:**  
**(Text/Drawings/Schematics): NDT in the position indicated by red arrow in the figure**

