

	Issuing Entity: I E Park s.r.l. Via Don P. Borghi 3 – 42043 Gattatico – Italia - Tel. ++39-0522-678526 - Fax ++39-0522-678750 - web site: www.iepark.com	Bulletin No: 01-2014
		Release Date: 2014-02-12
		Effective Date: 2014-02-12
		Supersedes: none
		Completion Date: Urgent
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SAFETY ALERT

Ride Manufacturer: I.E. Park s.r.l.	Affected Production Dates: 2003 to 2012
Ride Name: Roller Coaster JR 30	Affected Serial Nr: 10AC 0001 year 2003 10AC 0002 year 2005 10AC 0003 year 2010 10AC 0005 year 2012
Model Number: 10AC	
Abstract of issue: Potential initial crack in the main support shaft of wheel boogie (see details below in the figure)	
Reason For Release: A failure occurs in one shaft wagon of a train. Reasons under investigation. For prudence it's necessary an urgent inspection and NDT	
Action To Be Taken: (Inspection, Modification, Replacement, NDT, Order Parts, Manual Revision, Procedural Change, etc.) Urgent unscheduled Inspection and NDT on 100% of the wheel boogie main supports. It's necessary to conduct the following NDT tests by qualified personnel: UT Ultrasonic Test MT Magnetic Particle-Test. In addition particular attention to check the regular wear of the wheels, as per paragraph 6.11 of the Operation Manual. We remind the planned regular inspection and maintenance as per Operation manual Chapt. 6, in particular, but not limited to, paragraph 6.9.7.	



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Detail of Issue:
(Text/Drawings/Schematics): NDT in the position indicated by red arrow in the figure

