

**AMUSEMENT RIDES MANUFACTURER**  
Via 4 Novembre, 20 - 35040 Casale di Scodosia (PD)  
ITALY

To kind attention of:  
all owners and operators

Casale di Scodosia, September 7th, 2006

Ref.: Attraction "Sky Glider"

We found out that a small quantity of wrong material among various deliveries of steel usually employed to manufacture the amusement ride "SKY GLIDER" has been delivered to us by one of our steel suppliers.

We were not able to identify the Sky Glider equipped with this material and we therefore issue following

### SAFETY BULLETIN

that must be strictly followed by all owners/operators of the Sky Glider.

Involved ride parts are both crown supports located in the arm center, as evidenced on attached drawing no. 2.

### IMMEDIATE ACTION:

1. Carefully inspect conditions of both crown supports before next opening to operation. Inspections should be performed on a daily basis before opening for operation until crown supports are replaced.
2. To inspect crown supports pls proceed as follows: remove covers as indicated on attached drawing no. 3 and visually inspect the involved area, as indicated on attached drawing no. 4.
3. Stop immediately the Sky Glider ride, if any material alterations, anomalies or cracks are found on these crown supports, especially on involved area shown on attached drawing no. 02.
4. Immediately replace both crown supports with the new ones, that will be sent by SBF during next 1-2 weeks. More details about delivery will follow.
5. After inspection has been performed, pls inform immediately SBF in case you note any material alteration. Pls contact us also in case you may need any additional information about this bulletin.

SBF will keep you duly informed about delivery of both crown supports and we stress again that inspection as per above point 2 must be performed every day until both crown supports are replaced.

Best regards,  
SBF - Technical Department

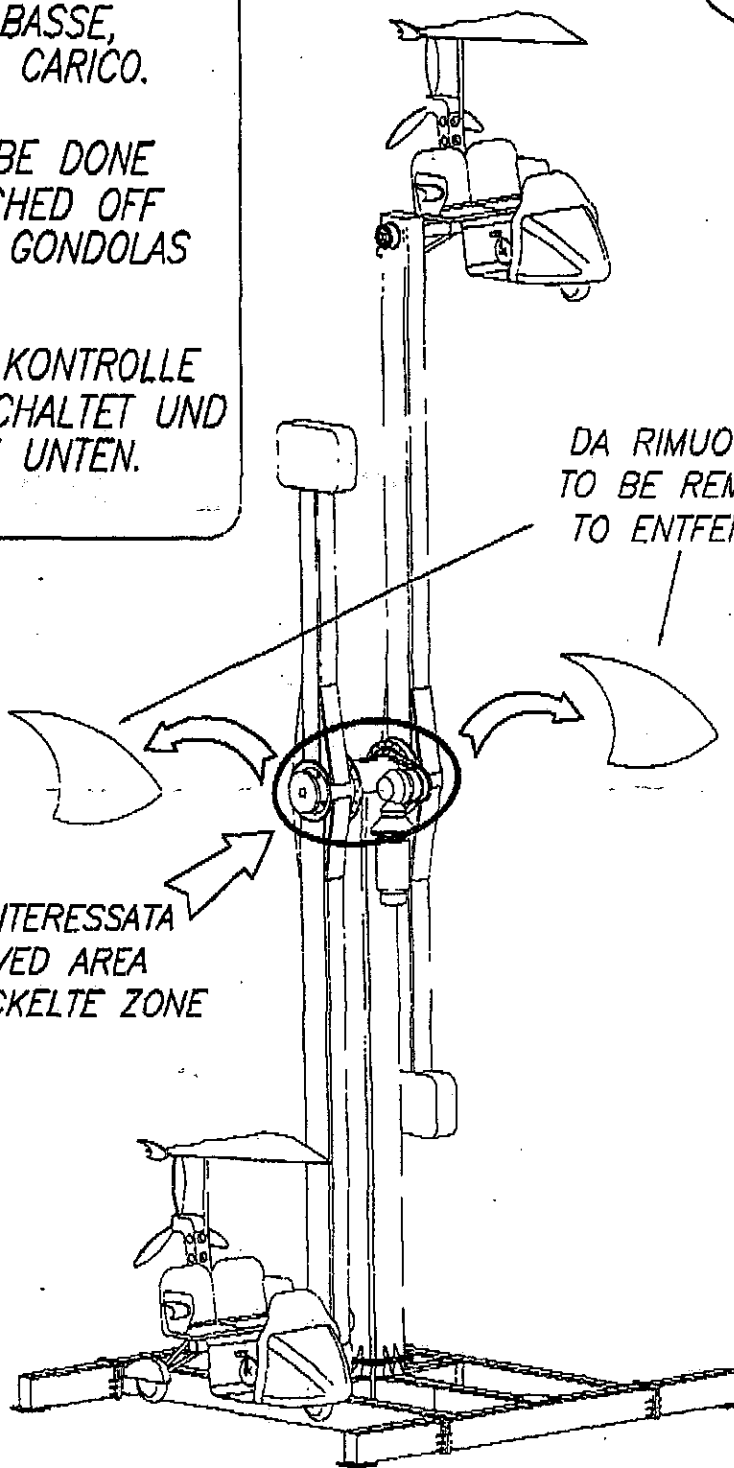
Enclosed: no. 04 drawings.

**N.B.: CONTROLLO DA EFFETTUARSI  
AD ATTRAZIONE SPENTA E  
CON NAVICELLE BASSE,  
IN POSIZIONE DI CARICO.**

**INSPECTION TO BE DONE  
WITH RIDE SWITCHED OFF  
AND WITH BOTH GONDOLAS  
DOWN.**



**WAEHREND DER KONTROLLE  
ANLAGE AUSGESCHALTET UND  
GONDOLAS GANZ UNTEN.**

1



**DA RIMUOVERE  
TO BE REMOVED  
TO ENTFERNEN**

**AREA INTERESSATA  
INVOLVED AREA  
MITENTWICKELTE ZONE**

 <b>VISA</b> GROUP CASALE DI SCODOSIA (PADOVA) ITALY	PROJECT <b>SKY GLIDER</b>		DRAWING NO <b>D.6.09.05.01/A</b>	REV. <b>00</b>
	GROUP		SCALE <b>1:5</b>	
	SUBGROUP		DATE <b>Sept. 2006</b>	DRAWN <b>A.M.Z.</b>
	MATERIAL		NR. PIECE	WEIGHT KG
				CHECKED

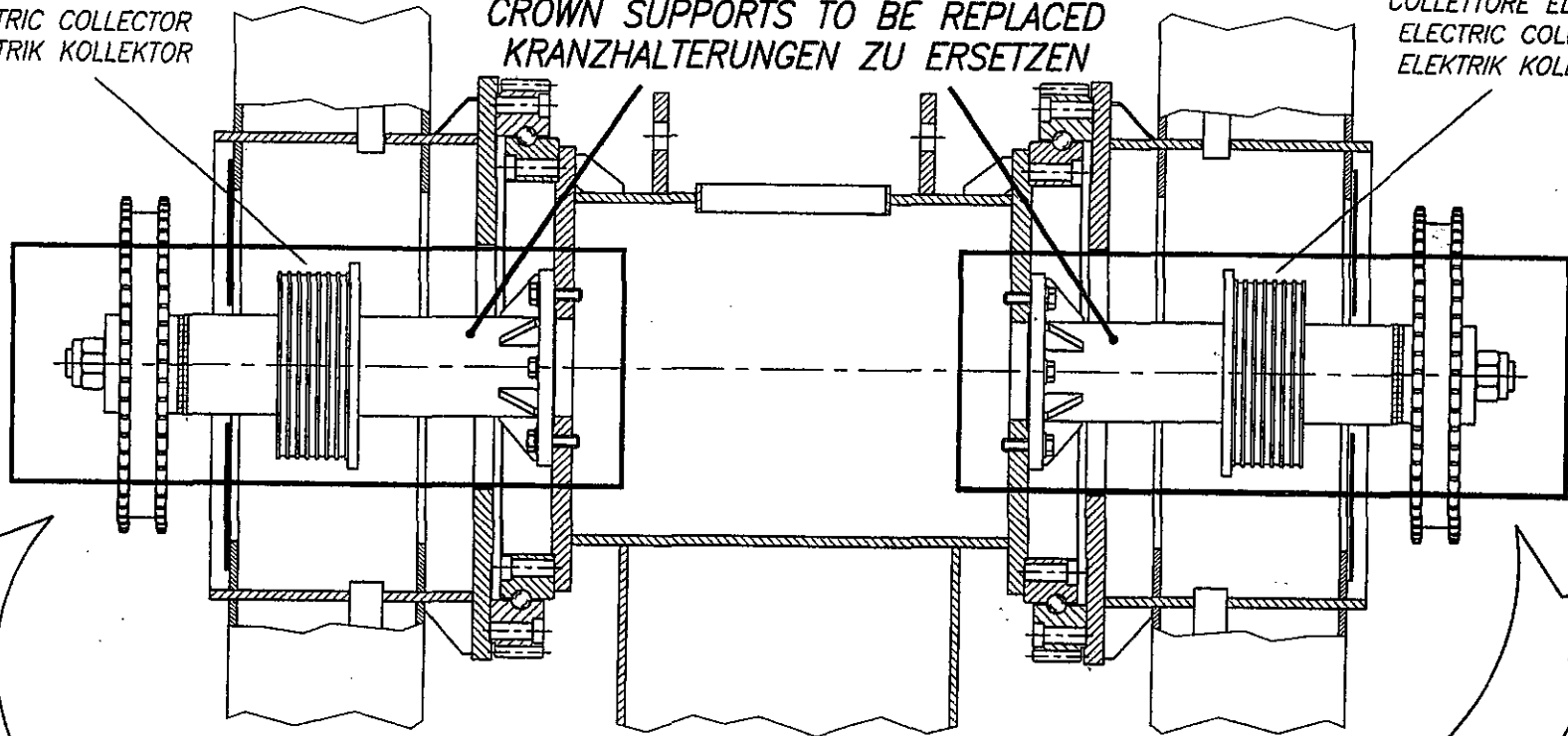
All rights on the present drawing are reserved to SBF s.r.l. No technical data of form or of any means, without the prior written permission of SBF s.r.l.

COLLETTORE ELETTRICO  
ELECTRIC COLLECTOR  
ELEKTRIK KOLLEKTOR

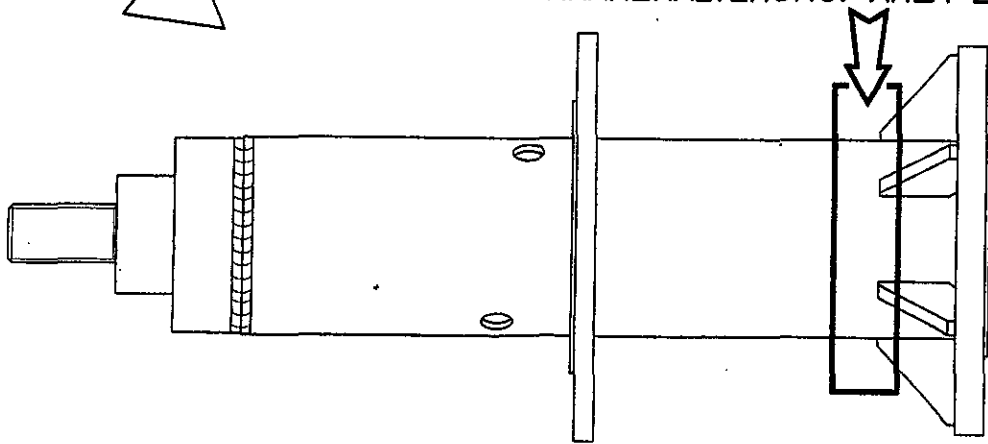
SUPPORTO CORONA DA SOSTITUIRE  
CROWN SUPPORTS TO BE REPLACED  
KRANZHALTERUNGEN ZU ERSETZEN

COLLETTORE ELETTRICO  
ELECTRIC COLLECTOR  
ELEKTRIK KOLLEKTOR

2



SUPPORTO CORONA: AREA DA CONTROLLARE  
CROWN SUPPORT: AREA TO BE INSPECTED  
KRANZHALTERUNG: AREA ZU PRUEFEN



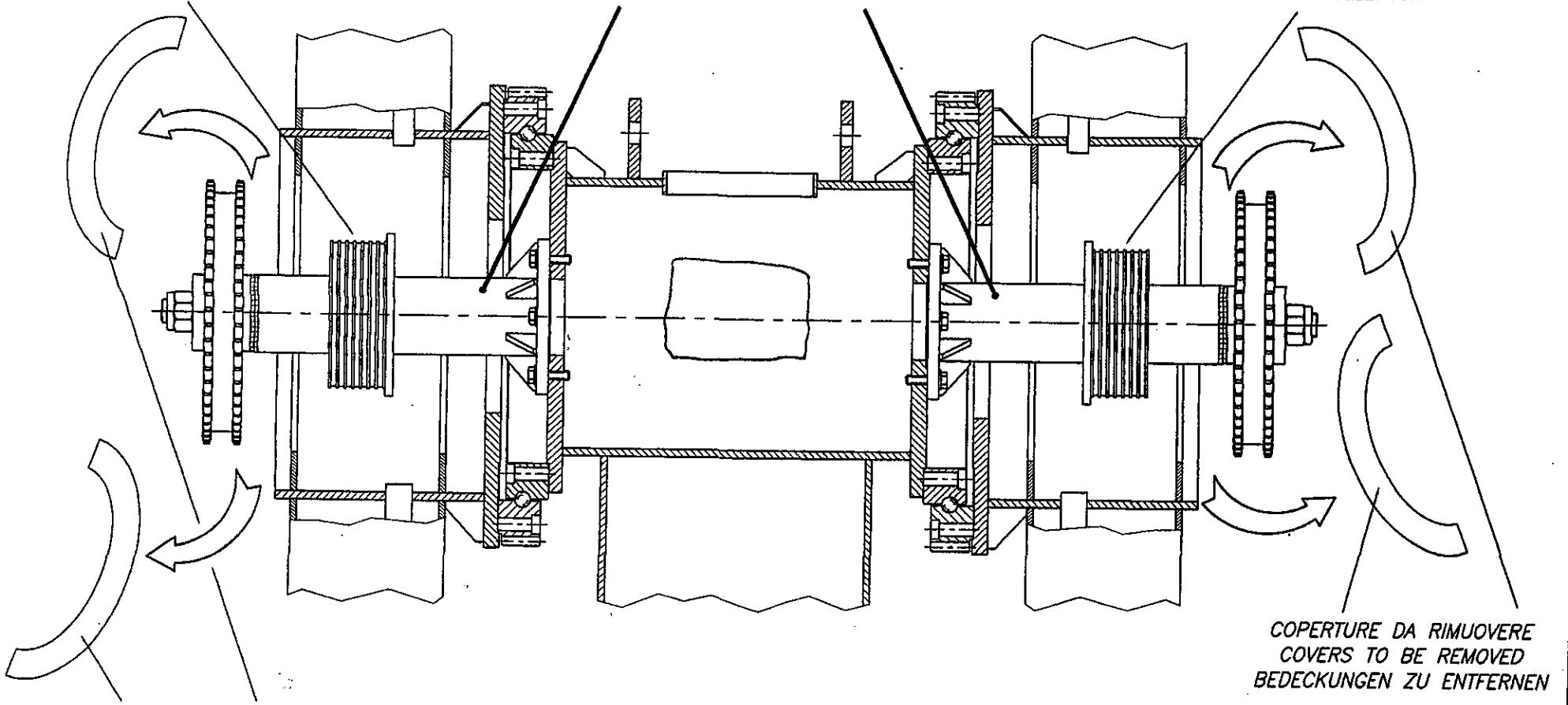
N°	DESCRIPTION	Q.	DRAWING	CODE
  <b>GROUP</b> CASALE DI SCODOSIA (PADOVA) ITALY	PROJECT	SKY GLIDER		DRAWING NO.
	GROUP	---		SCALE
	SUBGROUP	---		DATE
	MATERIAL	///		NR. PIECE
			CHECKED	A.M.Z.
<small>All rights on the present drawing are reserved to SBF s.r.l. No technical data of form or by any means, without the prior written permission of SBF s.r.l.</small>				

3

COLLETTORE ELETTRICO  
ELECTRIC COLLECTOR  
ELEKTRIK KOLLEKTOR



SUPPORTO CORONA DA SOSTITUIRE  
CROWN SUPPORTS TO BE REPLACED  
KRANZHALTERUNGEN ZU ERSETZEN

COLLETTORE ELETTRICO  
ELECTRIC COLLECTOR  
ELEKTRIK KOLLEKTOR



COPERTURE DA RIMUOVERE  
COVERS TO BE REMOVED  
BEDECKUNGEN ZU ENTFERNEN

COPERTURE DA RIMUOVERE  
COVERS TO BE REMOVED  
BEDECKUNGEN ZU ENTFERNEN

N°	DESCRIPTION	Q.	DRAWING	CODE
  CASALE DI SCODOSIA (PADOVA) ITALY	PROJECT	SKY GLIDER		DRAWING NO.
	GROUP	---		SCALE
	SUBGROUP	---		DATE
	MATERIAL	NR. PIECE	A.M.Z.	
///	///			SEPT.'06
				CHECKED

All rights on the present drawing are reserved to SBF s.r.l. No technical data of form or by any means, without the prior written permission of SBF s.r.l.



**AMUSEMENT RIDES MANUFACTURER**  
Via 4 Novembre, 20 - 35040 Casale di Scodosia (PD)  
ITALY

Casale di Scodosia, September 21<sup>st</sup> 2006

To kind attention of:  
all owners and operators

Ref.: Attraction "Sky Glider"

Following up our Safety Bulletin dtd. September 7<sup>th</sup>, 2006, we issue now following

**SERVICE BULLETIN**  
**ABOUT HOW TO REPLACE BOTH CROWN SUPPORTS**  
that must be strictly followed by all owners/operators of the Sky Glider.

1. Duly support the vehicle underneath, as evidenced on attached picture 1, to prevent vehicle from overturning when you take down the chains.
2. Remove chains guard.
3. Loose the chains through proper adjusters after loosing the lock-nuts (see attached pict. 2).
4. Open the chains through proper joint (as evidenced on attached pict. No. 3) and remove both chains.
5. Unscrew the nut no. 6 and remove the crown no. 5 (see attached pict. No. 4).
6. Duly mark all wires of electric collector No. 7 (see pict. No. 4) and remove wires and collector.
7. Remove all screws no. 8 (see pict. No. 4) and replace crown support no. 9 with the new one delivered by SBF.
8. Set up the ride again following same procedure, in reverse way.

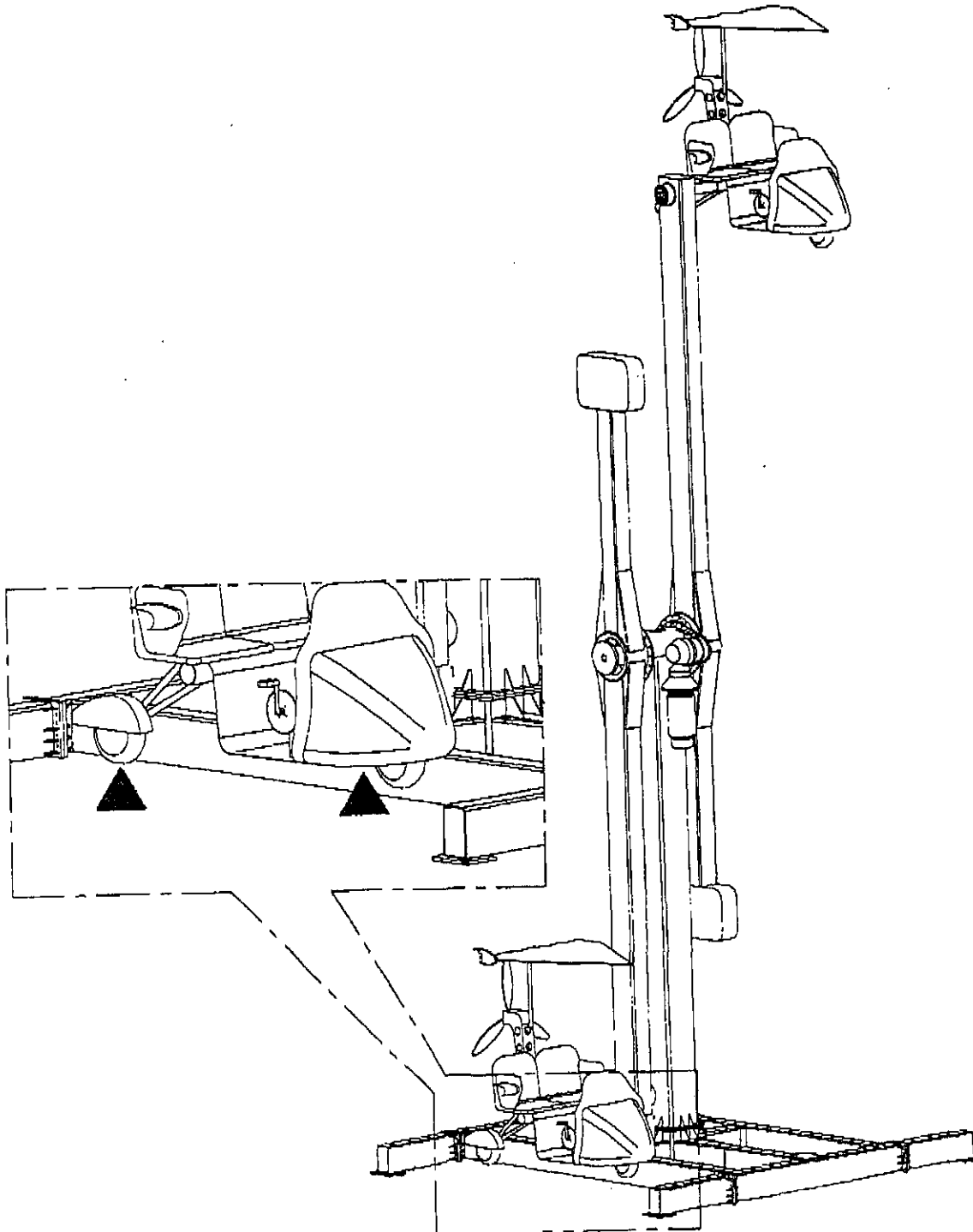
During set up, pls pay high attention to the following:

- ▶ Tighten screws no. 8 (pict. 4) with dynamometric wrench with torque force 283 Nm
- ▶ Connect all marked collector wires exactly same way as they were before.
- ▶ Chains to be duly tensioned, as per instructions inside manual in your hands (You can anyway find hereby enclosed said instructions).
- ▶ Both crown supports no. 9 (as per attached pict. No. 4) must be replaced.



Pls contact us immediately in case you may need any additional information about this bulletin.

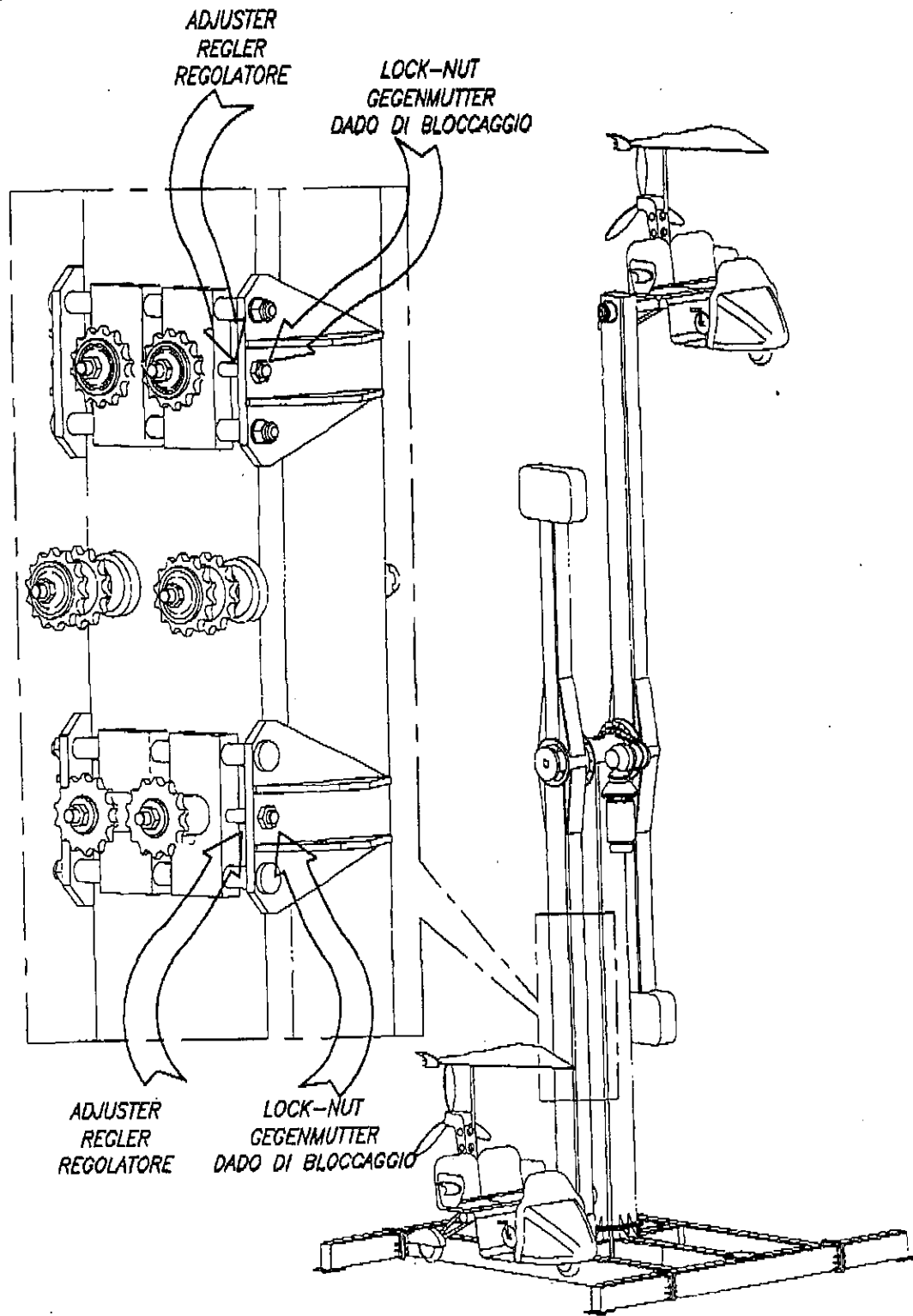
Best regards,  
SBF - Technical Department

Enclosed: no. 04 drawings and 6 manual pages.





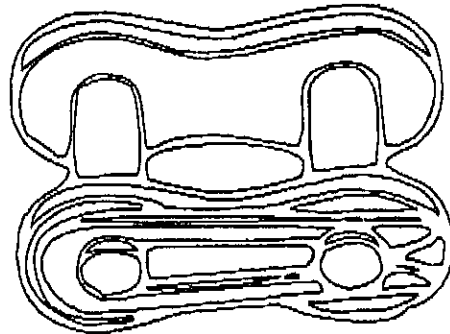
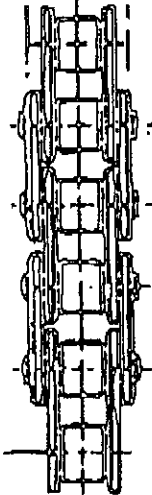
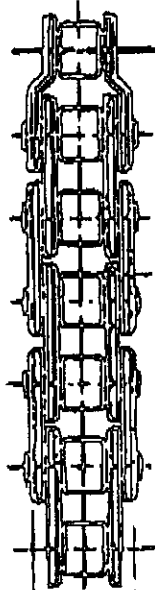
PICT. 1

 <b>VISA</b> GROUP CASALE DI SOGGOSIA (PADOVA) ITALY	PROJECT	SKY GLIDER		DRAWING NO.	D.6.09.05.18/A 00		
	GROUP			SCALE	/ 		
	SUBGROUP			DATE	Sept. 2006		
	MATERIAL	/	NR. PIECE	/	WEIGHT Kg	/	
					CHECKED		
<small>All rights on the present drawing are reserved to SBF s.r.l. No technical data of parts or by any means, without the prior written permission of SBF s.r.l.</small>							





PICT.2

  <b>GROUP</b> CASALE DI SCODOSIA (PADOVA) ITALY	PROJECT	SKY GLIDER	DRAWING NO.	D.6.09.05.18/B	REV	00	
	GROUP		SCALE	/			
	SUBGROUP		DATE	Sept. 2006			
	MATERIAL	/	NR. PIECE	/	WEIGHT Kg	/	
					CHECKED		
All rights on and present drawings are reserved to SBP s.r.l. No technical data of parts or by any means, without the prior written permission of SBP s.r.l.							

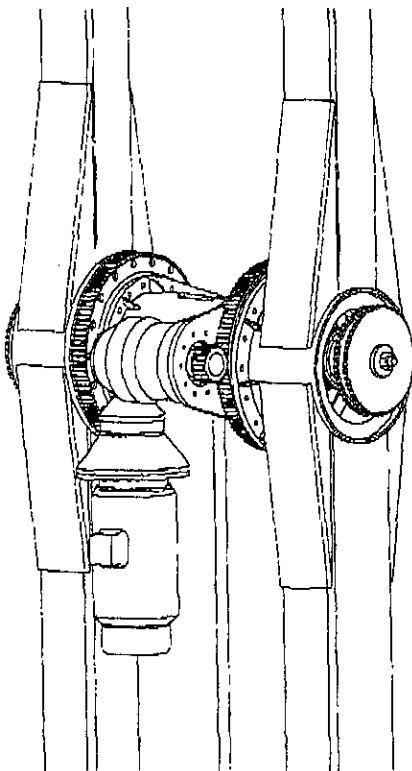
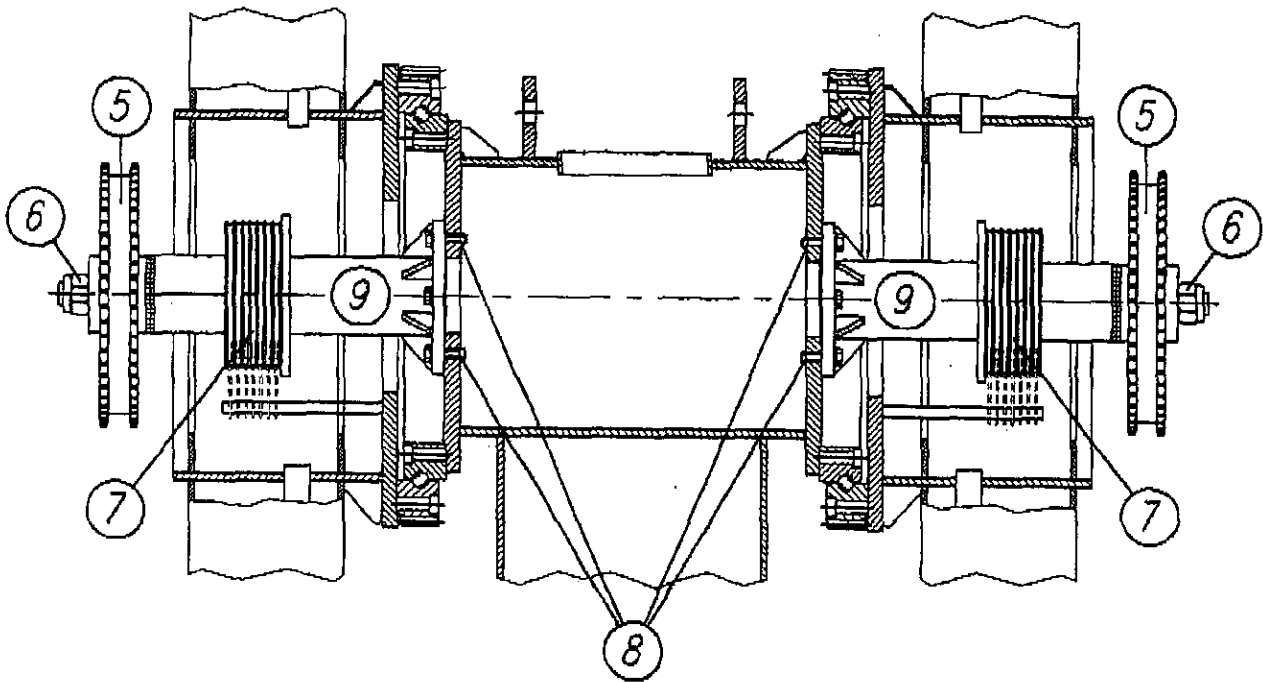


JOINT (TO OPEN CHAIN)  
 KETTENGLIED (UM KETTE AUFZUMACHEN)  
 GIUNTO (PER APRIRE LA CATENA)



PICT. 3

  CASALE DI SCODOSIA (PADOVA) ITALY	PROJECT	SKY GLIDER		DRAWING NO.	D.6.09.05.18/C 00		
	GROUP	---		SCALE	/		
	SUBGROUP	---		DATE	Sept. 2006		
	MATERIAL	/	NR. PECE	/	DRAWN	A.M.Z.	
		/	WEIGHT Kg	/	CHECKED		
<small>All rights on the present drawing are reserved to SDF s.r.l. No technical data of form or by any means, without the prior written permission of SDF s.r.l.</small>							





PICT. 4

 CASALE DI SODDISIA (PADOVA) ITALY	PROJECT	SKY GLIDER	DRAWING NO.	D.6.09.05.18/D	REV.	00	
	GROUP	---	SCALE	/			
	SUBGROUP	---	DATE	Sept. 2006			
	MATERIAL	/	NR. PIECE	/	WEIGHT Kg	/	

All rights in the present drawing are reserved by SDF s.r.l. No copyright shall be taken or by any means, without the prior written permission of SDF s.r.l.