



**WISDOM
INDUSTRIES, Ltd.**

SAFETY BULLETIN

04-15

DATE: February 24, 2004
RIDE: TORNADO
SUBJECT: MAIN SEAT PIPE WEAR
COMPLIANCE DATE: IMMEDIATE

**DURING TRANSPORTATION THE UPPER SEAT HALF IS MOVING
SIDEWAYS AND WEARING ON THE MAIN SEAT PIPE. THIS WEAR
CAN CAUSE A WEAKENING OF THE SEAT PIPE AND THE
POTENTIAL OF FAILURE AND INJURY.**

- 1) **Inspect seat pipes (approximately 6" below the spin wheel) for wear in the pipe. (Review attached drawing)**
- 2) **Measure the depth of wear.**
- 3) **If the depth of wear is greater than .062 inch, the pipe must be replaced. (See Drawing)**
- 4) **Install Trim Lock around the inside of the upper seat half that is causing wear on the pipes.**
- 5) **You may need to enlarge the hole in the upper seat half to reduce the chance that wear will occur. If hole is enlarged, sand edges smooth and install trimlock.**
 - **NOTE: Keep the transport turnbuckles tight to prevent wear from occurring.**
- 6) **Contact Wisdom Industries, Ltd. for replacement procedure at (800) 634-6097 if you have any questions.**

