

<p>ZAMPERLA INC. 49 Fanny Road Boonton, New Jersey 07005 USA Phone: 973 334 8133 Fax: 973 334 6880</p>	Bulletin No: 2009MT-01
	Release Date: February 2009
	Effective Date: February 2009
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	Completion Date: December 2009
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SERVICE BULLETIN



Ride Manufacturer: Zamperla SPA	Affected Production Dates: See attached list.
Ride Name: Mini-Tea Cup	Affected Serial Nos.: See attached list.
Model Number: Mini-Tea Cup (P/M Only)	

Abstract Of Issue:
Add seat belts to the gondolas of the ride.

Reason For Release:
To assist in keeping riders properly seated in gondola during ride operation.

Action To Be Taken:
Install seat belts to the six (6) gondolas of the Mini Tea Cup ride. An installation kit is available for purchasing through the Parts Department at Zamperla Inc.

Detail Of Issue:
Install two (2) seat belts, part number 47000018, to each gondola per attached *Installation Instructions* (pgs. 2 - 4).
Note: Alternative seat belts to Zamperla part number 47000018 may be installed.

Future Action To Be Taken:
Daily inspect seat belts for any fraying of belts. Daily verify that belts lock and unlock properly. Replace any defective or worn parts as necessary.

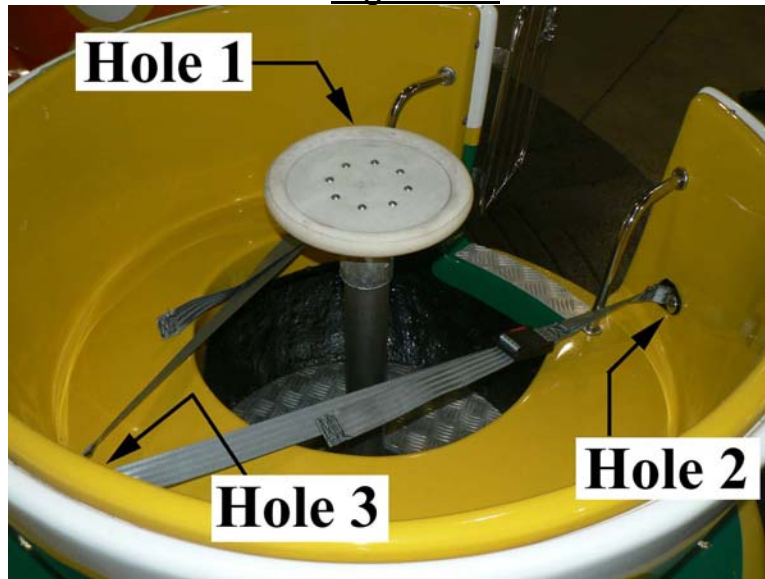
Acronyms:
P/M = Park Model

INSTALLATION INSTRUCTIONS

Step 1 – Drill Holes

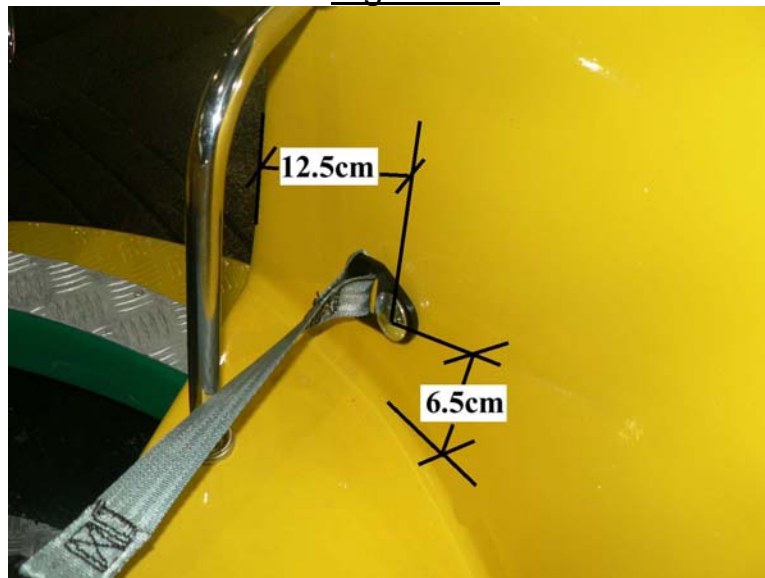
- A. Drill three (3) holes in each teacup at the indicated areas shown in *Figure 1.0*. Each hole should be drilled with a ½” drillbit.

Figure 1.0



- B. Holes 1 & 2 should be drilled per *Figure 1.1*. As shown, Holes 1 & 2 are drilled approx. 12.5cm (5”) away from the edge of the fiberglass opening and 6.5cm (2½”) from top of seat.

Figure 1.1



- C. Hole 3 should be drilled per *Figure 1.2*. As shown, Hole 3 is drilled approx. 6.5cm (2½”) from top of seat and along centerline of cup (between Holes 1 & 2).

Figure 1.2

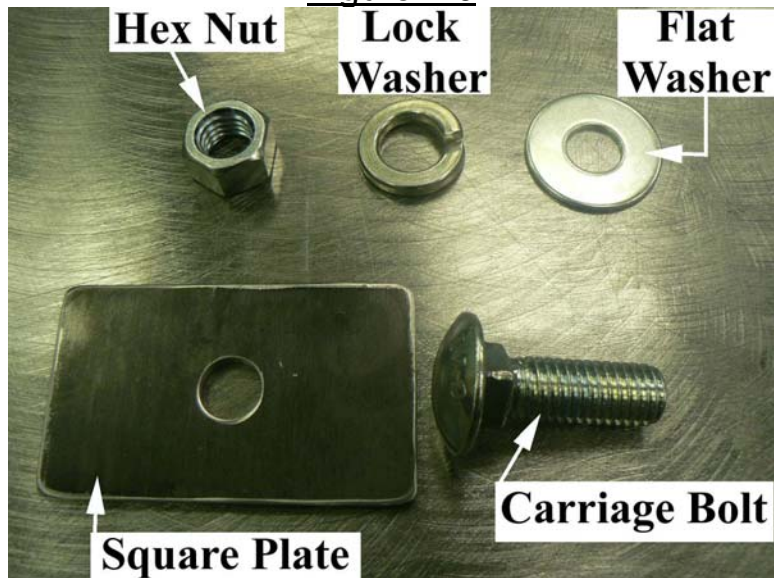


Step 2 – Seatbelt Assembly (parts are included in kit)

Per *Figure 2.0*, the hardware for each hole consists of:

- [1] carriage bolt (½” X 1½” or ½” X 2”)
- [1] square plate (2” X 3” with ½” hole)
- [1] flat washer (7/16”)
- [1] lock washer (9/16”)
- [1] hex nut (½”)

Figure 2.0



- A. For Holes 1 & 2, insert a ½" X 1½" carriage bolt through one of the seatbelt brackets. Next, insert into the drilled hole. On the backside, behind the fiberglass, place (in this order) the square plate, flat washer, lock washer, and hex nut. Be careful not to overtighten. Overtightening may damage the fiberglass.
- B. Per *Figure 2.1*, insert the ½" X 2" carriage bolt through two (2) seatbelt brackets and into Hole 3. The backside assembly is the same as for Holes 1 & 2 [Refer to Step 2A].

Figure 2.1

